

(19) World Intellectual Property Organization
International Bureau



(43) International Publication Date
7 November 2002 (07.11.2002)

PCT

(10) International Publication Number
WO 02/087565 A1

(51) International Patent Classification⁷: **A61K 31/34**, 31/38

(21) International Application Number: PCT/US02/13894

(22) International Filing Date: 2 May 2002 (02.05.2002)

(25) Filing Language: English

(26) Publication Language: English

(30) Priority Data:
60/288,263 2 May 2001 (02.05.2001) US

(71) Applicant (for all designated States except US): **NEW YORK UNIVERSITY** [US/US]; 70 Washington Square South, New York, NY 10012 (US).

(72) Inventors; and

(75) Inventors/Applicants (for US only): **ORLOW, Seth, J.** [US/US]; 9 East 96th Street, New York, NY 10128-0778 (US). **HALL, Andrea** [US/US]; 29-19 21st Avenue C9, Astoria, NY 11105 (US).

(74) Agents: **MCISAAC, Robert** et al.; Hale and Dorr LLP, 60 State Street, Boston, MA 02109 (US).

(81) Designated States (national): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(84) Designated States (regional): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

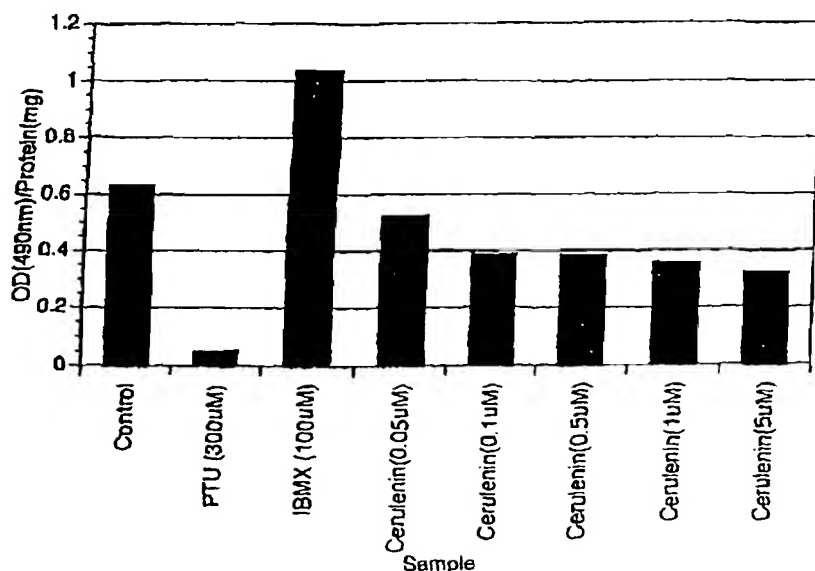
Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: INHIBITION OF PIGMENTATION BY INHIBITION OF FATTY ACID SYNTHASE

Melanin OD Determination of Melan-a Melanocytes with Cerulenin (6/8/00)



(57) Abstract: The invention provides novel methods and pharmaceutical compositions designed to decrease melanin production by inhibiting fatty acid synthase in a melanocyte, thereby lightening skin pigmentation.

WO 02/087565 A1

INHIBITION OF PIGMENTATION BY INHIBITION OF FATTY ACID SYNTHASE

BACKGROUND OF THE INVENTION

5 Field of the Invention

The invention relates to the fields of medicine, pharmacology, biochemistry, and cell biology. More specifically, the invention relates to the fields of dermatology and cosmetics.

10 Description of the Related Art

Melanin is a dark pigment found in plants and animals that protects against ultraviolet radiation and provides decoration in the skin, eyes, hair, and fur of animals (reviewed in Riley (1997) *Int. J. Biochem. Cell Biol.* **11**:1235-39). Melanocytes are cells of the epidermis specialized to produce melanin, which has two forms:
15 brown/black eumelanin and yellow/red pheomelanin. A sophisticated intercellular signaling system determines whether an individual melanocyte will produce eumelanin or pheomelanin (reviewed by Brilliant and Barsh in The Pigmentary System: Physiology and Pathophysiology, Nordlund, *et al.* eds., (1998) Oxford University, New York, pp. 217-229).

20 Melanocytes synthesize melanin inside of specialized organelles called melanosomes (reviewed by Orlow in The Pigmentary System: Physiology and Pathophysiology, Nordlund, *et al.*, eds., (1998) Oxford University, New York, pp. 97-106). These organelles are formed by the fusion of two types of vesicles. One type of vesicle, called a premelanosome, apparently derives directly from either the smooth
25 endoplasmic reticulum or the trans-Golgi network. The other type of vesicle derives from the trans-Golgi network. Each of these types of vesicles contributes proteins to the melanosome necessary for its function.

For many individuals of all ages, the inappropriate production or overproduction of melanin is a serious cosmetic problem. By way of example, many
30 children develop freckles after exposure to the sun, and for individuals in middle or advanced age, chloasma, freckles, and pigmentary deposits after sunburn tend to occur

or increase in frequency. In addition, these pigment deposits do not disappear quickly and are more likely to become permanent with advancing age.

A number of products have been developed to effect a decrease in skin pigmentation. One such product contains hydroquinone, a well known active substance for skin de-pigmentation (e.g., see U.S. Patent No. 6,139,854 to Kawato *et al.*, issued October 31, 2000). However, hydroquinone can have serious side effects if applied over a long period of time. For example, the application of hydroquinone to skin may lead to permanent de-pigmentation, and thus to increased photosensitivity of the skin when exposed to ultraviolet light. For that reason, in some countries hydroquinone is only allowed to be used for skin de-pigmentation in limited concentrations, and in other countries, the product is banned completely for this application.

A variety of other substances have been proposed for the control or inhibition of skin pigmentation. Almost all of these substances work by either bleaching existing pigment or preventing new pigment synthesis by inhibiting the activity of tyrosinase, the principle rate-limiting enzyme in the production of melanin. For example, U.S. Patent No. 6,123,959 to Jones *et al.*, issued September 26, 2000, describes the use of aqueous compositions comprising liposomes of phospholipids, and at least one competitive inhibitor of an enzyme for the synthesis of melanin, in combination with at least one non-competitive inhibitor of an enzyme for the synthesis of melanin. U.S. Patent No. 6,132,740 to Lan Hu, issued October 17, 2000, describes the use of certain resorcinol derivatives as skin lightening agents. WO 9964025A1 by Fytokem Products Inc., published December 16, 1999, describes compositions for skin lightening which contain tyrosinase inhibiting extracts from dicotyledonous plant species indigenous to Canada. U.S. Patent No. 5,580,549 to Fukada *et al.*, issued December 3, 1996, describes an external preparation for skin lightening comprising of 2-hydroxybenzoic acid derivatives and salts thereof as inhibitors of tyrosinase. WO 9909011A1 to Ostuka Pharmaceutical Co., Ltd., published February 25, 1999, describes an agent for inhibiting skin erythema and/or skin pigmentation, containing at least one carbostyryl derivative and salts thereof. U.S. Patent Nos. 5,214,028 to Tomita *et al.*, issued May 25, 1993, and 5,389,611 to Tomita *et al.*, issued February 14, 1995, describe lactoferrin hydrolyzates for use as a tyrosinase inhibitory agents.

Despite the development of these and other compositions to lighten skin, there remains a need in the art for the development of less toxic, safer alternatives to skin

bleaching and more effective and efficient methods of inhibiting melanin production. The need for new and improved methods for lightening skin is evident in view of the cosmetic industry's estimate that the market for skin lighteners worldwide exceeds well over one billion dollars annually. Thus, there is a continuing need for the
5 development of improved agents that limit or inhibit pigmentation in the skin.

SUMMARY OF THE INVENTION

It has surprisingly been discovered that various agents that inhibit fatty acid biosynthesis are useful for inhibiting melanin production. More specifically, it has
10 been determined that agents capable of inhibiting fatty acid synthase (FAS) also inhibit the production of melanin in melanocytes. These discoveries have been utilized to provide the present invention, which includes methods and pharmaceutical compositions useful for decreasing skin pigmentation.

In one aspect, the invention provides a method of decreasing melanin synthesis
15 in a melanocyte. The method comprises contacting the melanocyte with an FAS inhibitor, thereby reducing melanin synthesis in the melanocyte.

In another aspect, the invention provides a method of lightening skin, comprising contacting the skin of a patient in need thereof with a skin-lightening effective amount of an FAS inhibitor, thereby detectably reducing or inhibiting
20 melanin synthesis and thereby lightening the skin.

The invention also provides, in another aspect, a composition for lightening skin, comprising a skin-lightening effective amount of an FAS inhibitor and a pharmaceutically acceptable carrier.

In another aspect, the present invention further provides a kit comprising a
25 container comprising a composition comprising a skin-lightening effective amount of a compound that inhibits FAS activity. In one embodiment, the kit further comprises printed instructions as a label or a package insert directing the use of the pharmaceutical composition for lightening the skin.

In another aspect, the invention provides a method of making a pharmaceutical
30 composition for lightening skin comprising combining a skin lightening effective amount of an FAS inhibitor with a pharmaceutical acceptable carrier.

In some embodiments, the FAS inhibitor is selected from the group consisting of cerulenin and a cerulenin analog, including pharmaceutically acceptable salts and solvates thereof. As used therewith, the term "analog" refers to a chemical compound

that is structurally related to cerulenin and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of cerulenin analogs include those described in Morisaki *et al.* (1992) *Chem. Pharm. Bull.* **40**:2945-2953, Shimazawa *et al.* (1992) *Chem. Pharm. Bull.* **40**:2954-2957, and U.S. Patent No. 5,539,132 to Royer *et al.*, issued July 23, 1996. Cerulenin may be obtained commercially from Sigma (St. Louis, MO).

In some embodiments, the FAS inhibitor is selected from the group consisting of an α -methylene- γ -butyrolactone and an α -methylene- γ -butyrolactone analog, including pharmaceutically acceptable salts and solvates thereof. As used therewith, the term "analog" refers to a chemical compound that is structurally related to the respective α -methylene- γ -butyrolactone and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of α -methylene- γ -butyrolactone analogs include those described in U.S. Patent No. 5,981,575 to Kuhajda *et al.*, issued November 9, 1999. Alpha-methylene- γ -butyrolactone may be obtained commercially from Sigma (St. Louis, MO).

In some embodiments, the FAS inhibitor is selected from the group consisting of thiolactomycin and thiolactomycin analogs, including pharmaceutically acceptable salts and solvates thereof. As used therewith, the term "analog" refers to a chemical compound that is structurally related to thiolactomycin and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of thiolactomycin analogs thereof are provided in Wang *et al.* (1984) *Tetrahedron Lett.* **25**:5243-5246, Oishi *et al.* (1982) *J. Antibiotics* **35**:391-395 (ATCC Strain No. 31319 disclosed therein), and Kremer *et al.* (2000) *J. Bio. Chem.* **275**:16857-16864.

In other embodiments, the FAS inhibitor is triclosan or analogs thereof. Triclosan is known to inhibit enoyl-reductase of type I fatty acid synthase. In other embodiments, the inhibitors of FAS are 4-phenyl-5-phenylimino-[1,2,4] dithiazolidin-3-one) or 5-chloro-4-phenyl—[1,2]-dithiol-3-one).

BRIEF DESCRIPTION OF THE DRAWING

Figure 1 is a graphic representation showing the effect of cerulenin on Melan-a melanocytes. Cells were treated with 300 :9 phenyl-2-thiourea (PTU), with 100 :9 isobutylmethylxanthine (IBMX), or with 0.05 :9, 1 :9, 0.5 :9, or 5 :9 cerulenin, or were untreated, as described in Example 1 below.

DETAILED DESCRIPTION

The patent and scientific literature referred to herein establishes knowledge that is available to those with skill in the art. The issued patents, applications, and
5 references that are cited herein are hereby incorporated by reference to the same extent as if each was specifically and individually indicated to be incorporated by reference.

The invention provides methods and pharmaceutical compositions for inhibiting melanin production and skin pigmentation which comprise the use of agents that inhibit the activity of fatty acid synthase (FAS).

10 FAS (E.C. 2.3.1.85) is one of four major enzymes comprising the fatty acid biosynthetic pathway in humans. The fatty acid biosynthetic pathway components include: acetyl-CoA carboxylase, which is the rate limiting enzyme that synthesizes malonyl-CoA; malic enzyme, which produces NADPH; citrate lyase, which synthesizes acetyl-CoA; and FAS, which catalyzes NADPH-dependent synthesis of
15 fatty acids from acetyl-CoA and malonyl-CoA. Free fatty acids, the final products of FAS activity, require separate enzymatic derivatization with coenzyme-A for incorporation into other products. In higher organisms FAS is a multifunctional enzyme which is well known to carry out the following seven enzymatic functions on a single molecule: acetyl transacylase, malonyl transacylase, β -ketoacyl synthetase
20 (the condensing enzyme), β -hydroxyacyl reductase, β -hydroxyacyl dehydrase, enoyl reductase, and thioesterase (*see* Wakil (1989) *Biochem.* **28**:4523-4530).

The present invention takes advantage of the discovery that the inhibition of the activity of FAS results in a decrease in melanin production in melanocytes. A connection between cholesterol synthesis and melanin production has been noted in
25 the art (U.S. Patent No. 6,126,947 to Savion *et al.*, issued October 3, 2000). It is also known that fatty acids are necessary substrates for intracellular esterification of free cholesterol. Additionally, fatty acids are known to exert a regulatory effect on melanogenesis in melanoma by modifying the proteolytic degradation of tyrosinase (Ando *et al.* (1999) *J. Lipid Res.* **10**:1312-1316). However, heretofore it was not
30 known that the fatty acid biosynthetic pathway could affect melanogenesis.

Accordingly, in one aspect, the invention provides a method of decreasing melanin production in a melanocyte via the inhibition of FAS in the melanocyte.

The term "decreasing melanin production" is used herein to mean a detectable lowering of the amount of melanin synthesized *de novo* by a melanocyte exposed to a compound that inhibits FAS, as compared with the amount of melanin synthesized *de novo* by an untreated, control melanocyte. The term "lowering" preferably refers to about a 10% to about a 100% decrease in the amount of melanin synthesized *de novo*.
5 More preferably, the term "lowering" refers to about a 25% to about a 100% decrease in the amount of melanin synthesized *de novo*. Most preferably, the term "lowering" refers to about a 50% to about a 100% decrease in the amount of melanin synthesized *de novo*.

10 The phrase "inhibiting the activity of FAS" is used herein to refer to about a 10% to about a 100% decrease in FAS activity. More preferably, the term "inhibiting the activity of FAS" refers to about a 25% to about a 100% decrease in FAS activity, and most preferably, to about a 50% to about a 100% decrease in FAS activity. The invention contemplates the inhibition FAS via any of the aforementioned seven
15 enzymatic steps required for FAS activity and any inherent steps or processes. A decrease or change in FAS activity can be measured by any known method including, but not limited to, spectrophotometric methods based on the oxidation of NADPH, or methods involving the incorporation of radioactive or other labels into FAS substrates such as acetyl- or malonyl-CoA (Dils *et al.* (1975) *Meth. Enzymol.* **35**:74-83).

20 The term "about" is used herein to mean approximately, in the region of, roughly, or around. When the term "about" is used in conjunction with a numerical range, it modifies that range by extending the boundaries above and below the numerical values set forth. In general, the term "about" is used herein to modify a numerical value above and below the stated value by a variance of 20%.

25 "Inhibitors of FAS" include competitive and noncompetitive FAS inhibitors. A competitive FAS inhibitor is a molecule that binds the FAS enzyme in a manner that is mutually exclusive of substrate binding. Typically, a competitive inhibitor of FAS will bind to the active site. A noncompetitive FAS inhibitor can be one which inhibits the synthesis of FAS, but its binding to the enzyme is not mutually exclusive over
30 substrate binding. FAS inhibitors contemplated by this invention are compounds that reduce the activity of FAS in animal cells without any significant effect on other cellular activities, at least at comparable concentrations.

A wide variety of compounds have been shown to inhibit FAS, and selection of a suitable FAS inhibitor for use in this invention is within the skill of the ordinary

worker in this art. Compounds which inhibit FAS can be identified by testing the ability of a compound to inhibit fatty acid synthase activity using purified FAS enzyme. For example, FAS synthase activity can be measured spectrophotometrically based on the oxidation of NADPH, or radioactively by measuring the incorporation of radiolabeled acetyl- or malonyl-CoA. (Dils *et al.*, (1975) *Meth. Enzymol.* **35**:74-83). FAS inhibitors are exemplified in, for example, International Patent Publication WO 94/02108 to The Johns Hopkins University, published February 3, 1994. Suitable FAS inhibitors may also be identified by a simple test that uses a tumor cell line in which exposure to an FAS inhibitor is cytotoxic. Such cell lines include ZR-75-1 (ATCC No. CRL-1500) and preferably HL60 (ATCC No. CCL-240) (American Type Tissue Collection (ATCC), Manassas, VA). Suitable FAS inhibitors will inhibit growth of such cell lines, but the cells are rescued by an exogenous supply of the fatty acid product of the FAS enzyme. When cell growth is measured in the presence and absence of exogenous fatty acid (*e.g.*, palmitate or oleate), inhibition by the specific FAS inhibitor is relieved by the fatty acid.

By way of non-limiting example, cerulenin is one non-competitive FAS inhibitor useful in the methods of the invention. Structurally, cerulenin is characterized as [2R,3S]-2,3-epoxy-4-oxo-7, 10-trans, trans-dodecanoic acid amide. Cerulenin was originally isolated as a potential antifungal antibiotic from the culture broth of *Cephalosporium caerulens*. Its mechanism of action has been shown to be inhibition, through irreversible binding, of β -ketoacyl-ACP synthase, the condensing enzyme required for the biosynthesis of fatty acids (D'Agnolo *et al.* (1973) *Biochim. Biophys. Acta* **326**:155-166). Cerulenin has been categorized as an antifungal, primarily against *Candida* and *Saccharomyces* species.

In some embodiments, the FAS inhibitor is selected from the group consisting of cerulenin and a cerulenin analog, including pharmaceutically acceptable salts and solvates thereof. As used herein, the term "analog" refers to a chemical compound that is structurally related to cerulenin and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of cerulenin and cerulenein analogs include those described in Morisaki *et al.* (1992) *Chem. Pharm. Bull.* **40**:2945-2953, Shimazawa *et al.* (1992) *Chem. Pharm. Bull.* **40**:2954-2957, and U.S. Patent No. 5,539,132 to Royer *et al.*, issued July 23, 1996. Alternatively, cerulenin may be obtained commercially from Sigma (St. Louis, MO).

In some embodiments, the FAS inhibitor is selected from the group consisting of an α -methylene- γ -butyrolactone and an α -methylene- γ -butyrolactone analog, including pharmaceutically acceptable salts and solvates thereof. As used herein, the term "analog" refers to a chemical compound that is structurally related to the
5 respective α -methylene- γ -butyrolactone and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of α -methylene- γ -butyrolactone analogs include those described in U.S. Patent No. 5,981,575 to Kuhajda et al., issued November 9, 1999. Alternatively, α -methylene- γ -butyrolactone may be obtained commercially from Sigma (St. Louis, MO).

10 In some embodiments, the FAS inhibitor is selected from the group consisting of thiolactomycin and thiolactomycin analogs, including pharmaceutically acceptable salts and solvates thereof. As used herewith, the term "analog" refers to a chemical compound that is structurally related to thiolactomycin and retains at least a measurable amount of FAS inhibitory activity. Non-limiting examples of
15 thiolactomycin and analogs thereof are provided in Wang *et al.* (1984) *Tetrahedron Lett.* **25**:5243-5246, Oishi *et al.* (1982) *J. Antibiotics* 35:391-395 (ATCC Strain No. 31319 disclosed therein), and Kremer *et al.* (2000) *J. Bio. Chem.* **275**:16857-16864.

In other embodiments, the FAS inhibitor is triclosan or analogs thereof. Triclosan is known to inhibit enoyl-reductase of type I fatty acid synthase (Lui et al.
20 *Cancer Chemother. Pharmacol.* **49**:187-193 (2002). In other embodiments, the inhibitors of FAS are 4-phenyl-5-phenylimino-[1,2,4] dithiazolidin-3-one) or 5-chloro-4-phenyl—[1,2]-dithiol-3-one) (He *et al. Antimicrobial Agents and Chemotherapy* **46**:1310-1318 (2002)).

Suitable FAS inhibitors can be characterized by a high therapeutic index. For
25 example, inhibitors can be characterized by the concentration required to inhibit fatty acid synthesis in cell culture by 50% (IC_{50} or ID_{50}). FAS inhibitors with high therapeutic indexes will inhibit fatty acid synthesis at a lower concentration (as measured by IC_{50}) than the IC_{50} for inhibition of cell growth in the presence of exogenous fatty acid. Inhibitors whose effects on these two cellular activities show
30 greater differences are more preferred. A preferred inhibitor of fatty acid synthesis will have an IC_{50} for fatty acid synthetic activity that is at least one log lower, more preferably at least two logs lower, and even more preferably at least three logs lower than the inhibitor's IC_{50} determined for cell growth.

Another way to determine if an FAS inhibitor is useful in the methods of the invention is to use any assay known to those with skill in the art which can demonstrate a reduction in melanogenesis. For example, cultured melanocytes can be incubated with a proposed FAS inhibitor test compound and tested for melanin content, *e.g.*, spectrophotometrically, as described in Example 1 below. This melanin content is then compared with the melanin content of untreated, cultured melanocytes to determine if the FAS inhibitor inhibits melanogenesis.

In a non-limiting example, melanogenesis may be assayed in human primary melanocytes. Briefly, a test compound is incubated with human primary melanocytes in the presence of α -melanocyte stimulating hormone (α -MSH) for 2-3 days. Cells are then lysed with sodium hydroxide and sodium dodecyl sulfate (SDS) and melanin signals are read spectrophotometrically at 405 nm. Alternatively, ^{14}C -DOPA is added to the cells in combination with the test compound and acid-insoluble ^{14}C -melanin may be quantitated by a scintillation counter. The calculated IC_{50} value reflects the inhibitory potency of the compound in the new melanin synthesis that was stimulated by α -MSH. A melanogenesis assay can also be performed with a human skin equivalent model. Briefly, a mixture of human melanocytes and keratinocytes is grown in an air-liquid interphase. This tissue culture forms a three-dimensional structure that histologically and microscopically resembles the human skin epidermis. A test compound is added on top of the cells to mimic topical drug application. After incubation with the compounds, the cells are washed extensively and lysed for DOPA oxidase assay.

Melanogenesis may also be examined *in vivo*. Briefly, black or dark brown guinea pigs with homogeneous skin color can be used in this type of study. A solution of the test compound (*e.g.*, 1-5% in ethanol:propylene glycol, 70:30) and the vehicle control are applied to the skin of the animals twice daily, 5 days per week for 4-8 weeks. Using this assay, for example, depigmentation of the skin may be observed.

As detailed in U.S. Patent No. 5,759,837 to Kuhajda *et al.*, issued June 2, 1998, other non-limiting representative inhibitors of FAS useful for the invention herein include: 1,3-dibromopropanone, Ellman's reagent [5,5'-dithiobis(2-nitrobenzoic acid), DTNB], 4-(4'-chlorobenzoyloxy) benzyl nicotinate (KCD-232), 4-(4'-chlorobenzoyloxy) benzoic acid (MII), 2[5(4-chlorophenyl)pentyl]oxirane-2-carboxylate (POCA) and its CoA derivative, ethoxyformic anhydride, thiolactomycin,

phenyocerulein, melarsoprol, iodoacetate, phenylarsineoxide, pentostam, melittin, methyl malonyl CoA, and FAS-inhibitory analogs thereof.

The present invention also relates to the use of pharmaceutically acceptable acid addition and base salts of any of the aforementioned compounds. The acids
5 which are used to prepare the pharmaceutically acceptable acid addition salts of the aforementioned base compounds of this invention are those which form non-toxic acid addition salts, *i.e.*, salts containing pharmacologically acceptable anions, such as the hydrochloride, hydrobromide, hydroiodide, nitrate, sulfate, bisulfate, phosphate, acid phosphate, acetate, lactate, citrate, acid citrate, tartrate, bitartrate, succinate, maleate,
10 fumarate, gluconate, saccharate, benzoate, methanesulfonate, ethanesulfonate, benzenesulfonate, p-toluenesulfonate and pamoate (*i.e.*, 1,1-methylene-bis-(2-hydroxy-3-naphthoate)) salts.

The compounds useful according to the invention that are basic in nature are capable of forming a wide variety of different salts with various inorganic and organic
15 acids. Although such salts must be pharmaceutically acceptable for administration to animals, it is often desirable in practice to initially isolate a compound from the reaction mixture as a pharmaceutically unacceptable salt and then simply convert the latter back to the free base compound by treatment with an alkaline reagent, and subsequently convert the latter free base to a pharmaceutically acceptable acid addition salt. The acid
20 addition salts of the active base compounds of this invention are readily prepared by treating the base compound with a substantially equivalent amount of the chosen mineral or organic acid in an aqueous solvent medium or in a suitable organic solvent, such as methanol or ethanol. Upon careful evaporation of the solvent, the desired solid salt is readily obtained.

Those compounds useful according to the invention that are acidic in nature are capable of forming base salts with various pharmaceutically acceptable cations. Examples of such salts include the alkali metal and alkaline earth metal salts and, particularly, the sodium and potassium salts. These salts can be prepared by conventional techniques. The chemical bases that are used as reagents to prepare the
25 pharmaceutically acceptable base salts of this invention are those that form non-toxic base salts with the acidic compounds of the invention. Such non-toxic base salts include those derived from such pharmaceutically acceptable cations as sodium, potassium, calcium and magnesium, *etc.* These salts can easily be prepared by treating the
30 corresponding acidic compounds with an aqueous solution containing the desired

pharmaceutically acceptable cations, and then evaporating the resulting solution to dryness, preferably under reduced pressure. Alternatively, they can be prepared by mixing lower alkanolic solutions of the acidic compounds and the desired alkali metal alkoxide together, and then evaporating the resulting solution to dryness, as described
5 above. In either case, stoichiometric quantities of reagents are preferably employed in order to ensure completeness of reaction and maximum yields of the desired final products.

While the FAS inhibitors discussed herein are typically small molecule compounds that directly inhibit the enzyme, it will be readily apparent to the skilled
10 clinician that specific prevention of FAS biosynthesis is an equivalent procedure which will accomplish the same desired result. Therefore, this invention also contemplates inhibition of FAS biosynthesis as a method for inhibiting melanogenesis or lightening skin. This may be accomplished by selectively degrading mRNA encoding FAS or otherwise interfering with its transcription and/or translation. This
15 may be accomplished, for instance, by introduction of a ribozyme specific for FAS mRNA (see, *e.g.*, Czubayko *et al.* (1994) *J. Biol. Chem.* **269**:21358-21363 for ribozyme methodology). This may alternatively be accomplished by antisense RNA complementary to the nucleic acid sequence of FAS. The sequence of human FAS cDNA is deposited with GenBank (GenBank No. NM_004104). In one embodiment,
20 antisense therapy involves an expression vector containing at least a portion of the sequence encoding human FAS operably linked to a promoter such that it will be expressed in antisense orientation. In another embodiment, an antisense sequence is designed with the knowledge of the known FAS sequence and synthesized chemically. In either case, the antisense molecules may be produced in a fashion in which the
25 molecules are degradation resistant. Such modifications include a modified backbone, a cap structure, or any other modification known to those in the art that prevents degradation. As a result, antisense molecules complementary to and capable of binding or hybridizing to FAS mRNA will be produced. Upon binding to FAS mRNA, translation of that mRNA is prevented, and consequently FAS is not
30 produced. Production and use of antisense expression vectors is described in more detail in U.S. Patent No. 5,107,065 to Shewmaker *et al.*, issued April 21, 1992, and U.S. Patent No. 5,190,931 to Masayori Inouye, issued March 2, 1993.

The inhibition of FAS in melanocytes, and the subsequent inhibition or decrease in melanin synthesis that occurs as a result thereof, are useful in methods

designed to lighten the skin. Thus, contact of melanocytes, either *in vitro* or *in vivo*, with an amount of an inhibitor of FAS that is effective to inhibit melanin production, will result in the desired skin lightening effect. Suitable compounds for this purpose include those described above for inhibiting FAS activity and include, but are not limited to, cerulenin and FAS-inhibitory analogs thereof, an α -methylene- α -butyrolactone and FAS-inhibitory analogs thereof, and thiolactomycin and FAS-inhibitory analogs thereof.

The term "lightening skin" is meant herein to refer to any detectable reduction in skin pigmentation, *e.g.*, a reduction visible to the naked eye, that occurs after contacting the skin of an individual with a treatment regimen comprising an inhibitor of FAS.

Preferably, the methods and compositions of the invention are for application to a vertebrate cell or individual, more particularly to a mammalian cell or individual, and most preferably to a human cell or individual. The term "individual" is used herein to refer to a vertebrate, a mammal or a human.

For pharmaceutical and cosmetic uses, it is preferred that a compound that reduces skin pigmentation by inhibiting the activity of FAS in a melanocyte of the skin be part of a pharmaceutical composition. Pharmaceutical compositions of the invention may be administered to a human or animal having a disease, disorder, or condition which is of a type that causes the mis-production and/or the over-production of melanin.

In addition to pharmaceutical uses, the compositions and methods of the current invention are useful for cosmetic purposes. For example, occurrences in the skin or hair of noticeable but undesired pigmentation as a result of melanin production or overproduction may be treated using the methods of the present invention. Cosmetic applications for methods of the present invention include the application of compositions containing one or more compounds that decreases melanin production in a melanocyte by inhibiting FAS in the melanocyte to enhance or otherwise alter the visual appearance of skin or hair. Alternatively, the prevention of melanin production, for example as a result of sun or ultraviolet light exposure, is also contemplated as an appropriate application of the skin-lightening methods of the invention.

As used herein, the term "a person in need thereof" refers to an individual with a noticeable but undesired pigmentation condition or an individual that elects to

decrease pigmentation in the absence of a noticeable and undesired pigmentation condition.

As one skilled in the art will be aware in view of the disclosure, the compositions used in the methods of the invention disclosed herein may be used alone
5 or in combination with each other to inhibit FAS activity. Moreover, the methods of the invention also include the additional use of other compounds known in the art to inhibit melanin synthesis. For example, the compounds of the invention may be used in combination with an inhibitor of tyrosinase, which is an important enzyme in the synthesis of melanin. Such inhibitors are known to those skilled in the art (*see, e.g.*,
10 U.S. Patent No. 5,580,549 to Fukada *et al.*, issued December 3, 1996). Alternatively, or additionally, skin bleaching compounds such as hydroquinones may be included in the composition.

The pharmaceutical compositions of the invention are administered to a subject such as a human or animal. Preferably, administration is by topical
15 application. The compositions of the present invention may be in any of a variety of forms common in the pharmaceutical or cosmetic arts for topical application, including solutions, gels, lotions, ointments, creams, suspensions, pastes, liniments, powders, tinctures, aerosols, transdermal drug delivery systems or salves. Preferred ingredients include viscosity enhancing agents, pH stabilizers, antioxidants,
20 stabilizers, perfumes and colorants. In one embodiment, formulations are those that are viscous enough to remain on the treated area, do not readily evaporate, and are easily removed by rinsing with water, optionally with the aid of soaps, cleansers and/or shampoos. In another embodiment, the invention includes formulations that are not easily removed by rinsing with water or washing with the aid of soaps,
25 cleaners and/or shampoos. Actual methods for preparing topical formulations are known or apparent to those skilled in the art, and are described in detail in Remington's Pharmaceutical Sciences 17th ed., (1990) Mack Publishing Company, Easton, PA; and Pharmaceutical Dosage Forms and Drug Delivery Systems, 6th ed., Williams & Wilkins (1995).

30 In order to enhance the percutaneous absorption of the active ingredients, one or more of a number of agents may be added in the topical formulations including, but not limited to, dimethylsulfoxide, dimethylacetamide, dimethylformamide, surfactants, azone, alcohol, acetone, propylene glycol and polyethylene glycol. In addition, physical methods can also be used to enhance transdermal penetration such

as, *e.g.*, by iontophoresis or sonophoresis. Alternatively, or in addition, liposomes may be employed.

The compounds useful according to the invention (*i.e.*, FAS inhibitors), and their pharmaceutically acceptable salts, are useful in the treatment of disorders of human pigmentation. The compounds useful according the invention are included in formulations of the invention at about 0.01% to about 50% by weight, or more preferably at about 0.1% to about 10% by weight, or most preferably at about 0.5% to about 5% by weight.

As used herein, a "skin-lightening effective amount" of a compound means an amount of the compound that detectably lightens skin after a therapeutically effective period of time. One skilled in the art is able to determine a "therapeutically effective period time" based on the particular diagnosis and the skin-lightening effect desired. Non-limiting examples of human pigmentation disorders include solar and simple lentigines (including age/liver spots), melasma/chloasma and postinflammatory hyperpigmentation. Such compounds reduce skin melanin levels by inhibiting the production of melanin, whether the latter is produced constitutively or in response to UV irradiation (such as sun exposure). Thus, some of the active compounds used in this invention can be used to reduce skin melanin content in non-pathological states so as to induce a lighter skin tone, as desired by the user, or to prevent melanin accumulation in skin that has been exposed to UV irradiation. They can also be used in combination with skin peeling agents (including glycolic acid or trichloroacetic acid face peels) to lighten skin tone and prevent repigmentation.

The invention relates both to methods of modulating the pigmentation of skin in which the FAS inhibitor, or a pharmaceutically acceptable salt thereof, and one or more of the other active ingredients referred to herein are administered together as part of the same pharmaceutical composition, as well as methods in which they are administered separately as part of an appropriate dose regimen designed to obtain the benefits of the combination therapy. The appropriate dose regimen, the amount of each dose administered, and specific intervals between doses of each active agent will depend upon the specific combination of active agents employed, the condition of the patient being treated, and the nature and severity of the disorder or condition being treated. Such additional active ingredients will generally be administered in amounts less than or equal to those for which they are effective as single topical therapeutic

agents. The FDA approved dosages for such active agents that have received FDA approval for administration to humans are publicly available.

For example, any of the compounds used according to a skin-lightening method of the invention may be used in combination with a tyrosinase inhibitor or other skin-whitening agent as currently known in the art or to be developed in the future, including any one or more of those agents described in the following patent publications: U.S. Patent No. 4,278,656 to Nagai *et al.*, issued July 14, 1981; U.S. Patent No. 4,369,174 to Nagai *et al.*, issued January 18, 1983; U.S. Patent No. 4,959,393 to Torihara *et al.*, issued September 25, 1990; U.S. Patent No. 5,580,549 to Fukuda *et al.*, issued December 3, 1996; U.S. Patent No. 6,123,959 to Jones *et al.*, issued September 26, 2000; U.S. Patent No. 6,132,740 to Hu, issued October 17, 2000; U.S. Patent No. 6,159,482 to Tuloup *et al.*, issued December 12, 2000; WO 99/32077 by L'Oreal, published July 1, 1999; WO 99/64025 by Fytokem Prod. Inc., published December 16, 1999; WO 00/56702 by Pfizer Inc., published September 28, 2000; WO 00/76473 by Shiseido Co. Ltd., published December 12, 2000; EP 997140 by L'Oreal SA, published May 3, 2000; JP 5221846 by Kunimasa Tomoji, published August 31, 1993; JP 7242687 by Shiseido Co. Ltd., published September 19, 1995; JP 7324023 by Itogawa H, published December 12, 1995; JP 8012552 by Shiseido Co. Ltd., published January 16, 1996; JP 8012554 by Shiseido Co. Ltd., published January 16, 1996; JP 8012557 by Shiseido Co. Ltd., published January 16, 1996; JP 8012560 by Shiseido Co. Ltd., published January 16, 1996; JP 8012561 by Shiseido Co. Ltd., published January 16, 1996; JP 8134090 by Fujisawa, published May 28, 1996; JP 8168378 by Kirinjo KK, published July 2, 1996; JP 8277225 by Kansai Koso KK, published October 22, 1996; JP 9002967 by Sanki Shoji KK, published January 7, 1997; JP 9295927 by Yagi Akira, published November 18, 1997; JP 10072330 by Kansai Kouso, published March 17, 1998; JP 10081626 by Kamiyama KK, published March 31, 1998; JP 10101543 by Kansai Kouso KK, published April 21, 1998; JP 11071231 by Maruzen Pharm., published March 16, 1999; JP 11079934 by Kyodo Nyugyo, published March 23, 1999; JP 11246347 by Shiseido Co. Ltd., published September 14, 1999; JP 11246344 by Shiseido Co. Ltd., published September 14, 1999; JP 2000-080023 by Kanebo Ltd., published March 21, 2000; JP 2000-095663 by Kose KK, published April 4, 2000; JP 2000-159681 by Hai Tai Confectionary Co. Ltd., published June 13, 2000; JP 2000-247907 by Kanebo Ltd., published September 12, 2000; JP-9002967 by Sanki Shoji KK, published January 7, 1997; JP-7206753 by

Nikken Food KK, published August 8, 1995; JP-5320025 by Kunimasa T, published December 3, 1993; and JP-59157009 by Yakurigaku Chuou KE, published September 6, 1984; among others.

For skin lightening, an active compound used in the present invention can also
5 be used in combination with sun screens (UVA or UVB blockers) to prevent repigmentation, to protect against sun or UV-induced skin darkening, or to enhance their ability to reduce skin melanin and their skin bleaching action. For skin lightening, an active compound used in the present invention can also be used in combination with retinoic acid or its derivatives or any compounds that interact with
10 retinoic acid receptors and accelerate or enhance the invention's ability to reduce skin melanin and skin bleaching action, or enhance the invention's ability to prevent the accumulation of skin melanin. For skin lightening, an active compound used in the present invention can also be used in combination with 4-hydroxyanisole. For skin lightening, the active compounds used in this invention can also be used in
15 combination with ascorbic acid, its derivatives and ascorbic-acid based products (such as magnesium ascorbate) or other products with an anti-oxidant mechanism (such as resveratrol) which accelerate or enhance their ability to reduce skin melanin and their skin bleaching action.

A topically applied composition of the invention contains a pharmaceutically
20 effective agent that inhibits FAS activity as described herein, and those ingredients as are necessary for use as a carrier. Non-limiting examples of such carriers are described in more detail below and may be found in International Patent Publication WO 00/62742, published October 26, 2000, U.S. Patent No. 5,691,380 to Mason *et al.*, issued November 25, 1997, U.S. Patent No. 5,968,528 to Decker *et al.*, issued
25 October 19, 1999, U.S. Patent No. 4,139,619 to Chides, III, issued February 13, 1979, and U.S. Patent No. 4,684,635 to Orentreich *et al.*, issued August 4, 1987. Suitable pharmaceutical carriers are further described in Remington's Pharmaceutical Sciences, (1990) (*supra*) a standard reference text in this field.

The pharmaceutical compositions of the invention may also include other
30 components. Such optional components should be suitable for application to keratinous tissue, that is, when incorporated into the composition, they are suitable for use in contact with human keratinous tissue without undue toxicity, incompatibility, instability, allergic response, and the like within the scope of sound medical judgment. In addition, such optional components are useful provided that they do not

unacceptably alter the benefits of the FAS inhibitor and other active compounds of the invention. The CTFA Cosmetic Ingredient Handbook (1992) Second Edition, describes a wide variety of non-limiting cosmetic and pharmaceutical ingredients commonly used in the skin care industry, which are suitable for use in the compositions of the present invention. Examples of these ingredient classes include: abrasives, absorbents, aesthetic components such as fragrances, pigments, colorings/colorants, essential oils, skin sensates, astringents, etc. (e.g., clove oil, menthol, camphor, eucalyptus oil, eugenol, menthyl lactate, witch hazel distillate), anti-acne agents, anti-caking agents, antifoaming agents, antimicrobial agents (e.g., iodopropyl butylcarbamate), antioxidants, binders, biological additives, buffering agents, bulking agents, chelating agents, chemical additives, colorants, cosmetic astringents, cosmetic biocides, denaturants, drug astringents, external analgesics, film formers or materials, e.g., polymers, for aiding the film-forming properties and substantivity of the composition (e.g., copolymer of eicosene and vinyl pyrrolidone), opacifying agents, pH adjusters, propellants, reducing agents, sequestrants, skin-conditioning agents (e.g., humectants, including miscellaneous and occlusive), skin soothing and/or healing agents (e.g., panthenol and derivatives (e.g., ethyl panthenol), aloe vera, pantothenic acid and its derivatives, allantoin, bisabolol, and dipotassium glycyrrhizinate), skin treating agents, thickeners, and vitamins and derivatives thereof.

In addition to the pharmaceutically effective amount of an FAS inhibitor, the topical compositions of the present invention also comprise a dermatologically acceptable carrier. The phrase "dermatologically acceptable carrier," as used herein, means that the carrier is suitable for topical application to the skin, i.e., keratinous tissue, has good aesthetic properties, is compatible with the active agents of the present invention and any other components, and will not cause any safety or toxicity concerns. A safe and effective amount of carrier is from about 50% to about 99.99%, preferably from about 80% to about 99.9%, more preferably from about 90% to about 98%, and most preferably from about 90% to about 95% of the composition.

The carrier utilized in the compositions of the invention can be in a wide variety of forms. These include emulsion carriers, including, but not limited to, oil-in-water, water-in-oil, water-in-oil-in-water, and oil-in-water-in-silicone emulsions, a cream, an ointment, an aqueous solution, a lotion or an aerosol. As will be understood by the skilled artisan, a given component will distribute primarily into either the water

or oil/silicone phase, depending on the water solubility/dispersibility of the component in the composition.

Emulsions according to the present invention generally contain a pharmaceutically effective amount of an FAS inhibitor and a lipid or oil. Lipids and oils may be derived from animals, plants, or petroleum and may be natural or synthetic (*i.e.*, man-made). Preferred emulsions also contain a humectant, such as glycerin. Emulsions will preferably further contain from about 1% to about 10%, more preferably from about 2% to about 5%, of an emulsifier, based on the weight of the carrier. Emulsifiers may be nonionic, anionic or cationic. Suitable emulsifiers are disclosed in, for example, U.S. Patent No. 3,755,560 to Dickert *et al.*, issued August 28, 1973, and McCutcheon's Detergents and Emulsifiers, North American Edition, pp. 317-324 (1986).

The emulsion may also contain an anti-foaming agent to minimize foaming upon application to the keratinous tissue. Anti-foaming agents include high molecular weight silicones and other materials well known in the art for such use.

Suitable emulsions may have a wide range of viscosities, depending on the desired product form. Exemplary low viscosity emulsions, which are preferred, have a viscosity of about 50 centistokes or less, more preferably about 10 centistokes or less, most preferably about 5 centistokes or less. The emulsion may also contain an anti-foaming agent to minimize foaming upon application to the keratinous tissue. Anti-foaming agents include high molecular weight silicones and other materials well known in the art for such use.

One type of emulsion is a water-in-silicone emulsion. Water-in-silicone emulsions contain a continuous silicone phase and a dispersed aqueous phase. Preferred water-in-silicone emulsions of the present invention comprise from about 1% to about 60%, preferably from about 5% to about 40%, more preferably from about 10% to about 20%, by weight of a continuous silicone phase. The continuous silicone phase exists as an external phase that contains or surrounds the discontinuous aqueous phase described hereinafter.

The continuous silicone phase may contain a polyorganosiloxane oil. A preferred water-in-silicone emulsion system is formulated to provide an oxidatively stable vehicle for delivery of a pharmaceutically effective amount of an FAS inhibitor. The continuous silicone phase of these preferred emulsions comprises between about 50% and about 99.9% by weight of organopolysiloxane oil and less than about 50%

by weight of a non-silicone oil. In an especially preferred embodiment, the continuous silicone phase comprises at least about 50%, preferably from about 60% to about 99.9%, more preferably from about 70% to about 99.9%, and even more preferably from about 80% to about 99.9%, polyorganosiloxane oil by weight of the continuous silicone phase, and up to about 50% non-silicone oils, preferably less about 40%, more preferably less than about 30%, even more preferably less than about 10%, and most preferably less than about 2%, by weight of the continuous silicone phase. These useful emulsion systems may provide more oxidative stability over extended periods of time than comparable water-in-oil emulsions containing lower concentrations of the polyorganosiloxane oil. Concentrations of non-silicone oils in the continuous silicone phase are minimized or avoided altogether so as to possibly further enhance oxidative stability of the active compound of the invention in the compositions. Water-in-silicone emulsions of this type are described in U.S. Patent No. 5,691,380 to Mason *et al.*, issued November 25, 1997.

The organopolysiloxane oil for use in the composition may be volatile, non-volatile, or a mixture of volatile and non-volatile silicones. The term "nonvolatile" as used in this context refers to those silicones that are liquid under ambient conditions and have a flash point (under one atmospheric of pressure) of or greater than about 100 degrees Celsius. The term "volatile" as used in this context refers to all other silicone oils. Suitable organopolysiloxanes can be selected from a wide variety of silicones spanning a broad range of volatilities and viscosities. Examples of suitable organopolysiloxane oils include polyalkylsiloxanes, cyclic polyalkylsiloxanes, and polyalkylarylsiloxanes, which are known to those skilled in the art and commercially available.

The continuous silicone phase may contain one or more non-silicone oils. Concentrations of non-silicone oils in the continuous silicone phase are preferably minimized or avoided altogether so as to further enhance oxidative stability of the pharmaceutically effective agent in the compositions. Suitable non-silicone oils have a melting point of about 25° C or less under about one atmosphere of pressure. Examples of non-silicone oils suitable for use in the continuous silicone phase are those well known in the chemical arts in topical personal care products in the form of water-in-oil emulsions, *e.g.* mineral oil, vegetable oils, synthetic oils, semisynthetic oils, etc..

Useful topical compositions of the present invention comprise from about 30% to about 90%, more preferably from about 50% to about 85%, and most preferably from about 70% to about 80% of a dispersed aqueous phase. In emulsion technology, the term "dispersed phase" is a term well-known to one skilled in the art which means
5 that the phase exists as small particles or droplets that are suspended in and surrounded by a continuous phase. The dispersed phase is also known as the internal or discontinuous phase. The dispersed aqueous phase is a dispersion of small aqueous particles or droplets suspended in and surrounded by the continuous silicone phase described hereinbefore. The aqueous phase can be water, or a combination of water
10 and one or more water soluble or dispersible ingredients. Nonlimiting examples of such optional ingredients include thickeners, acids, bases, salts, chelants, gums, water-soluble or dispersible alcohols and polyols, buffers, preservatives, sunscreens agents, colorings, and the like.

The topical compositions of the present invention typically comprise from
15 about 25% to about 90%, preferably from about 40% to about 80%, more preferably from about 60% to about 80%, water in the dispersed aqueous phase by weight of the composition.

The water-in-silicone emulsions of the present invention preferably comprise an emulsifier. In a preferred embodiment, the composition contains from about 0.1%
20 to about 10% emulsifier, more preferably from about 0.5% to about 7.5%, most preferably from about 1% to about 5%, emulsifier by weight of the composition. The emulsifier helps disperse and suspend the aqueous phase within the continuous silicone phase.

A wide variety of emulsifying agents can be employed herein to form the
25 preferred water-in-silicone emulsion. Known or conventional emulsifying agents can be used in the composition, provided that the selected emulsifying agent is chemically and physically compatible with essential components of the composition, and provides the desired dispersion characteristics. Suitable emulsifiers include silicone emulsifiers, *e.g.*, organically modified organopolysiloxanes, also known to those
30 skilled in the art as silicone surfactants, non-silicon-containing emulsifiers, and mixtures thereof, known by those skilled in the art for use in topical personal care products.

Useful emulsifiers include a wide variety of silicone emulsifiers. These silicone emulsifiers are typically organically modified organopolysiloxanes, also

known to those skilled in the art as silicone surfactants. Suitable emulsifiers are described, for example, in McCutcheon's Detergents and Emulsifiers, North American Edition (1986), published by Allured Publishing Corporation; U.S. Patent No. 5,011,681, to Ciottie *et al.*, issued April 30, 1991; U.S. Patent No. 4,421,769 to Dixon
5 *et al.*, issued December 20, 1983; and U.S. Patent No. 3,755,560 to Dickert *et al.*, issued August 28, 1973..

Other preferred topical carriers include oil-in-water emulsions having a continuous aqueous phase and a hydrophobic, water-insoluble phase ("oil phase") dispersed therein. Examples of suitable carriers comprising oil-in-water emulsions are
10 described in U.S. Patent No. 5,073,371 to Turner *et al.*, issued December 17, 1991, and U.S. Patent No. 5,073,372 to Turner *et al.*, issued December 17, 1991. An especially preferred oil-in-water emulsion, containing a structuring agent, hydrophilic surfactant and water, is described in detail hereinafter.

A preferred oil-in-water emulsion comprises a structuring agent to assist in the
15 formation of a liquid crystalline gel network structure. Without being limited by theory, it is believed that the structuring agent assists in providing rheological characteristics to the composition which contribute to the stability of the composition. The structuring agent may also function as an emulsifier or surfactant. Preferred compositions of this invention comprise from about 0.5% to about 20%, more
20 preferably from about 1% to about 10%, most preferably from about 1% to about 5%, by weight of the composition, of a structuring agent. The preferred structuring agents of the present invention are selected from the group consisting of stearic acid, palmitic acid, stearyl alcohol, cetyl alcohol, behenyl alcohol, stearic; acid, palmitic acid, the polyethylene glycol ether of stearyl alcohol having an average of about 1 to about 21
25 ethylene oxide units, the polyethylene glycol ether of cetyl alcohol having an average of about 1 to about 5 ethylene oxide units, and mixtures thereof.

The preferred oil-in-water emulsions comprise from about 0.05% to about 10%, preferably from about 1% to about 6%, and more preferably from about 1% to about 3% of at least one hydrophilic surfactant which can disperse the hydrophobic
30 materials in the water phase (percentages by weight of the topical carrier). The surfactant, at a minimum, must be hydrophilic enough to disperse in water. Suitable surfactants include any of a wide variety of known cationic, anionic, zwitterionic, and amphoteric surfactants. See, McCutcheon's Detergents and Emulsifiers, North American Edition (1986), published by Allured Publishing Corporation; U.S. Patent

No. 5,011,681 to Ciotti *et al.*, issued April 30, 1991; U.S. Patent No. 4,421,769 to Dixon *et al.*, issued December 20, 1983; and U.S. Patent No. 3,755,560 to Dickert *et al.*, issued August 28, 1973. The exact surfactant chosen depends upon the pH of the composition and the other components present. Preferred are cationic surfactants, especially dialkyl quaternary ammonium compounds, examples of which are described in U.S. Patent Nos. 5,151,209 to McCall *et al.*, issued September 29, 1992; 5,151,210 to Steuri *et al.*, issued September 29, 1992; 5,120,532 to Wells *et al.*, issued June 9, 1992; 4,387,090 to Bolich, Jr., issued June 7, 1983; 3,155,591 to Hilfer *et al.*, issued November 3, 1964; 3,929,678 to Laughlin *et al.*, issued December 30, 1975; and 3,959,461 to Bailey *et al.*, issued May 25, 1976, and in McCutcheon's Detergents & Emulsifiers (North American edition 1979) M.C. Publishing Co.; and Schwartz, *et al.*, Surface Active Agents, Their Chemistry and Technology, New York: Interscience Publishers, 1949. Other useful cationic emulsifiers include amino-amides. A wide variety of anionic surfactants are also useful herein. See, *e.g.*, U.S. Patent No. 3,929,678, *supra* to Laughlin *et al.*, issued December 30, 1975. In addition, amphoteric and zwitterionic surfactants are also useful herein.

The preferred oil-in-water emulsion comprises from about 25% to about 98%, preferably from about 65% to about 95%, more preferably from about 70% to about 90% water by weight of the topical carrier.

The hydrophobic phase is dispersed in the continuous aqueous phase. The hydrophobic phase may contain water insoluble or partially soluble materials such as are known in the art, including but not limited to the silicones described herein in reference to silicone-in-water emulsions, and other oils and lipids such as described above in reference to emulsions.

The topical compositions of the subject invention, including, but not limited to, lotions and creams, may comprise a dermatologically acceptable emollient. Such compositions preferably contain from about 2% to about 50% of the emollient. As used herein, "emollient" refers to a material useful for the prevention or relief of dryness, as well as for the protection of the skin. A wide variety of suitable emollients are known and may be used herein. Sagarin, Cosmetics, Science and Technology, 2nd Edition, Vol. 1, p. 3243 (1972), which contains numerous examples of materials suitable as an emollient. A preferred emollient is glycerin. Glycerin is preferably used in an amount of from or about 0.001% to or about 20%, more preferably from or

about 0.01% to or about 10%, most preferably from or about 0.1% to or about 5%,
e.g., 3%.

Lotions and creams according to the present invention generally comprise a solution carrier system and one or more emollients. Lotions typically comprise from
5 about 1% to about 20%, preferably from about 5% to about 10% of emollient; from about 50% to about 90%, preferably from about 60% to about 80% water; and a pharmaceutically effective amount of an FAS inhibitor described herein. A cream typically comprises from about 5% to about 50%, preferably from about 10% to about 20% of emollient; from about 45% to about 85%, preferably from about 50% to about
10 75% water; and a pharmaceutically effective amount of an FAS inhibitor described herein.

Ointments of the present invention may comprise a simple carrier base of animal or vegetable oils or semi-solid hydrocarbons (oleaginous); absorption ointment bases which absorb water to form emulsions; or water soluble carriers, *e.g.*, a water
15 soluble solution carrier. Ointments may further comprise a thickening agent, such as described in Sagarin, Cosmetics, Science and Technology, 2nd Edition, Vol. 1, pp. 72-73 (1972), and/or an emollient. For example, an ointment may comprise from about 2% to about 10% of an emollient; from about 0.1% to about 2% of a thickening agent; and a pharmaceutically effective amount of an FAS inhibitor described herein.

20 By way of non-limiting example, 1000 g of topical cream is prepared from the following types and amounts of ingredients: a skin-lightening effective amount of an FAS inhibitor, tegacid regular (150 g) (a self-emulsifying glyceryl monostearate from Goldschmidt Chemical Corporation, New York, N.Y.), polysorbate 80 (50 g), spermaceti (100 g), propylene glycol (50 g), methylparaben (1 g), and deionized water
25 in sufficient quantity to reach 1000 g. The tegacid and spermaceti are melted together at a temperature of 70-80° C. The methylparaben is dissolved in about 500 g. of water and the propylene glycol, polysorbate 80, and 6-amino-1,2-dihydro-1-hydroxy-2-imino-4-piperidinopyrimidine free base are added in turn, maintaining a temperature of 75-80° C. The methylparaben mixture is added slowly to the tegacid and
30 spermaceti melt, with constant stirring. The addition is continued for at least 30 minutes with additional stirring until the temperature has dropped to 40-45° C. Finally, sufficient water is added to bring the final weight to 1000 g and the preparation stirred to maintain homogeneity until cooled and congealed.

By way of non-limiting example, 1000 g of a topical ointment is prepared from the following types and amounts of ingredients: a skin-lightening effective amount of an FAS inhibitor, zinc oxide (50 g), calamine (50 g), liquid petrolatum (heavy) (250 g), wool fat (200 g), and enough white petrolatum to reach 1000 g. Briefly, the white petrolatum and wool fat are melted and 100 g of liquid petrolatum added thereto. The pharmaceutically effective amount of an FAS inhibitor, zinc oxide, and calamine are added to the remaining liquid petrolatum and the mixture milled until the powders are finely divided and uniformly dispersed. The mixture is stirred into the white petrolatum, melted and cooled with stirring until the ointment congeals.

By way of non-limiting example, 1000 g of an ointment containing a pharmaceutically effective amount of an FAS inhibitor is prepared from the following types and amounts of ingredients: a skin-lightening effective amount of an FAS inhibitor, light liquid petrolatum (250 g), wool fat (200 g), and enough white petrolatum to reach 1000 g. Briefly, the pharmaceutically effective amount of the FAS inhibitor is finely divided and added to the light liquid petrolatum. The wool fat and white petrolatum are melted together, strained, and the temperature adjusted to 45-50° C. The liquid petrolatum slurry is added, and the ointment stirred until congealed.

By way of non-limiting example, 1000 ml of an aqueous solution containing a skin-lightening effective amount of an FAS inhibitor is prepared from the following types and amounts of ingredients: a pharmaceutically effective amount of an FAS inhibitor, polyethylene glycol 4000 (120 g) myristyl- γ -picolinium chloride (0.2 g), polyvinylpyrrolidone (1 g), and enough deionized water to reach 1000 milliliters. Briefly, the ingredients are dissolved in the water and the resulting solution is sterilized by filtration.

By way of non-limiting example, 1000 g of lotion containing a skin-lightening effective amount of an FAS inhibitor is prepared from the following types and amounts of ingredients: a pharmaceutically effective amount of an FAS inhibitor, N-methyl pyrrolidone (40 g), and enough propylene glycol to reach 1000 g.

By way of non-limiting example, an aerosol containing a skin-lightening effective amount of an FAS inhibitor is prepared from the following types and amounts of materials: a pharmaceutically effective amount of an FAS inhibitor, absolute alcohol (4.37 g), dichlorodifluoroethane (DCFE) (1.43 g) and dichlorotetrafluoroethane (DCTFE) (5.70 g). Briefly, the pharmaceutically effective amount of an FAS inhibitor is dissolved in the absolute alcohol and the resulting

solution filtered to remove particles and lint. This solution is chilled to about minus 30° C. Then, to this is added the chilled mixture of DCFE and DCTFE.

The compound that inhibits FAS activity (*i.e.*, the active agent or ingredient) can also be administered orally in solid or semi-solid dosage forms, such as hard or soft-gelatin capsules, tablets, or powders, or in liquid dosage forms, such as elixirs, syrups, or suspensions. Additionally, the compound can also be administered parenterally, in sterile liquid dosage forms or in suppository form. The FAS inhibitors of the invention can also be administered rectally, intranasally, intravascularly, intramuscularly, etc.

Because *in vivo* use is contemplated, the composition is preferably of high purity and substantially free of potentially harmful contaminants, *e.g.*, at least National Food (NF) grade, generally at least analytical grade, and preferably at least pharmaceutical grade. To the extent that a given compound must be synthesized prior to use, such synthesis or subsequent purification shall preferably result in a product that is substantially free of any potentially contaminating toxic agents that may have been used during the synthesis or purification procedures.

For oral administration, gelatin capsules or liquid-filled soft gelatin capsules can contain the FAS inhibitor and other active ingredient in powdered or liquid carriers, such as lactose, lecithin starch, cellulose derivatives, magnesium stearate, stearic acid, and the like. Similar diluents can be used to make compressed tablets. Both tablets and capsules can be manufactured as sustained release products to provide for continuous release of medication over a period of hours. Compressed tablets can be sugar-coated or film-coated to mask any unpleasant taste and to protect the tablet from the atmosphere, or enteric-coated for selective, targeted disintegration in the gastrointestinal tract. Liquid dosage forms for oral administration can contain coloring and/or flavoring to increase patient acceptance.

In general, for parenteral solutions, sterile water, oil, saline, aqueous dextrose (glucose), polysorbate and related sugar solutions and glycols such as propylene glycol or polyethylene glycols are suitable carriers for a useful FAS inhibitor. Solutions or emulsions for parenteral administration preferably contain about 5-15% polysorbate 80 or lecithin, suitable stabilizing agents and, if necessary, buffer substances. Antioxidizing agents such as, but not limited to, sodium bisulfite, sodium sulfite, or ascorbic acid, either alone or combined, are suitable stabilizing agents. Also useful are citric acid and its salts, and sodium EDTA. In addition, parenteral solutions

can contain preservatives including, but not limited to, benzalkonium chloride, methyl- or propyl-paraben, and chlorobutanol.

Thus, the invention further provides a method of making compositions for lightening skin comprising admixing a skin-lightening effective amount of an FAS
5 inhibitor with a pharmaceutically or cosmetically acceptable carrier.

As will be understood by those in the art in view of this disclosure, the compositions of the invention may be provided in the form of a kit. Kits of the invention comprise one or more specific compositions of the invention that lighten skin by inhibiting FAS activity. The kit may also comprise additional agents that
10 inhibit melanin production or lighten the skin, as well as a pharmaceutically or cosmetically acceptable carrier. Optionally, the kit further comprises printed instructions as a label or package insert directing the use of such compositions to lighten skin. The compounds are preferably provided in a sterile container designed to prevent contamination, minimize evaporation or drying of the composition, etc. The
15 compounds may or may not be provided in a preset dose or usage amount.

The invention having been described, the following examples directed to the use of such compositions to lighten skin are offered by way of illustration and not limitation.

20

EXAMPLES

Example 1

Assay for Melanin Production After Cerulenin Treatment

25 Melan-a melanocytes (*a/a*, *P/P*), an immortalized melanocyte line derived from C57BLI6J mice wild type at the *p* locus (Bennett *et al.* (1987), *Int. J. Cancer* **39**:414-418), were incubated in Dulbecco's modification of Eagle's medium (DMEM: 10% fetal calf serum, 2 mM L-glutamine, 1 mM sodium pyruvate, 1% MEM non-essential amino acids 100X, 50 µg/L penicillin, 50 µg/L streptomycin). Immediately
30 before using the medium, tetradecanoyl phorbol acetate (TPA) was added at 200 nM. Cells were seeded in T-25 flasks with 4×10^4 cells/ml x 4.5 ml/flask (10-20% confluent) and were grown at 37°C with 5% CO₂. Twenty-four hours later, a compound to be tested (diluted in 0.5 ml media) was added to the media. Forty-eight

hours after the addition of drug, both the media and drug were changed. Cells were harvested after an additional 48 or 72 hours (100% confluent).

In harvesting the cells, the reagents and cells were kept at 4°C. Briefly, the media was removed from the cells, and one milliliter of media was reserved if needed
5 for the tyrosinase assay. The cells were then rinsed with approximately 500 µl cold 1X phosphate buffered saline (PBS) until the PBS rinse was clear. Cold extraction buffer (50 mM Tris, pH 7.5, 2 mM EDTA, 150 mM NaCl, and 1% Triton x-100 (Sigma, St. Louis, MO) (500 µl)) was added, and the sample was allowed to incubate on ice for a few minutes or until cells began to peel off the bottom of the flask. After
10 tapping the flask to encourage the cells to fall off, the 500 µl of the extraction buffer/cells were removed and placed in a microfuge tube. After spinning the sample for 5 minutes at 14,000 x g at 4°C, the supernatant was removed and saved in a microfuge tube for the protein assay (and tyrosinase assay, if necessary). At this point, the cell pellets may be stored at 4°C overnight or at -20°C for longer periods
15 before assaying for melanin.

In order to assay for melanin, 300-500 µl of ethanol/ether (1:1) was added to each pellet of cells. The sample was vortexed and allowed to stand for approximately 10 minutes or until precipitated protein was visible in the solvent. If necessary, pellets were gently crushed with a microfuge tube pestle. Care was taken not to break the
20 pellet(s) into many small pieces which would have made removing the solvent (and leaving melanin behind) difficult. Using a glass pipette, the solvent/protein was removed, being careful not to remove melanin. The extraction steps were repeated, and the pellets allowed to dry. Next, 250 µl of 2 N NaOH in 20% dimethylsulfoxide (DMSO) was added to each microfuge tube. The samples were heated at 60-70°C
25 until the melanin was completely dissolved. For each sample tested, 200 µl of the NaOH/melanin solution was transferred to a 96-well plate. 2 N NaOH in 20% DMSO was used as a blank, and the samples were read at a wavelength of 490 nm. The data were reported as absorbance of melanin per protein calculated for the total sample.

In order to determine the effects of cerulenin on melanin production, melan-a
30 melanocytes were incubated in the presence of 0.05 :9, 1 :9, 0.5 :9, or 5 :9 cerulenin (Sigma, St. Louis, MO) as outlined above. In addition, cells were also separately treated with 300 µM 1-phenyl-2-thiourea (PTU) (Sigma, St. Louis, MO), a direct

inhibitor of tyrosinase and 100 μ M isobutylmethylxanthine (IBMX) (Sigma, St. Louis, MO), a phosphodiesterase inhibitor, or not treated with any drug.

The results, as presented in Figure 1, indicate that cerulenin decreases pigmentation in melan-a melanocytes an average of 50% at 3 μ M.

5

Example 2

Assay For Melanin Production After Treatment With α -Methylene- γ -butyrolactone

10

The effects of other FAS inhibitors on melanin production is tested by incubating melan-a melanocytes in the presence of 0.1 μ M, 1.0 μ M, 10.0 μ M, or 100.0 μ M α -methylene- γ -butyrolactone (Sigma, St. Louis, MO) following the procedure outlined above in Example 1. In addition, cells are also separately treated with 20 μ M IMP (Sigma, St. Louis, MO), 300 μ M PTU (Sigma, St. Louis, MO), 100 μ M IBMX (Sigma, St. Louis, MO), or are untreated.

It is expected that melanin production will also be reduced in the treated cells.

Example 3

20

Assay For Melanin Production After Treatment With Thiolactomycin

The effects of other FAS inhibitors on melanin production is tested by incubating melan-a melanocytes in the presence of 0.1 μ M, 1.0 μ M, 10.0 μ M, or 100.0 μ M thiolactomycin following the procedure outlined above in Example 1. In addition, cells are also separately treated with 20 μ M IMP (Sigma, St. Louis, MO), 300 μ M PTU (Sigma, St. Louis, MO), 100 μ M IBMX (Sigma, St. Louis, MO), or are untreated.

It is expected that melanin production will also be reduced in the treated cells.

30

EQUIVALENTS

Those skilled in the art will recognize, or be able to ascertain, using no more than routine experimentation, many equivalents to the specific embodiments of the invention described herein. Such equivalents are intended to be encompassed by the following claims.

5

What is claimed is:

1. A method of decreasing melanin synthesis in a melanocyte, comprising contacting the melanocyte with a melanin synthesis inhibiting amount of a fatty acid synthase (FAS) inhibitor, thereby reducing melanin synthesis in the melanocyte.
5
2. The method of claim 1, wherein the FAS inhibitor is cerulenin or a pharmaceutically acceptable salt or solvate thereof.
- 10 3. The method of claim 1, wherein the FAS inhibitor is an α -methylene- γ -butyrolactone or a pharmaceutically acceptable salt or solvate thereof.
4. The method of claim 1, wherein the FAS inhibitor is thiolactomycin or a pharmaceutically acceptable salt or solvate thereof.
15
5. A method of lightening skin, comprising contacting the skin of a patient in need thereof with a skin-lightening effective amount of a fatty acid synthase (FAS) inhibitor.
- 20 6. The method of claim 5, wherein the FAS inhibitor is cerulenin or a pharmaceutically acceptable salt or solvate thereof.
7. The method of claim 5, wherein the FAS inhibitor is an α -methylene- γ -butyrolactone or a pharmaceutically acceptable salt or solvate thereof.
25
8. The method of claim 5, wherein the FAS inhibitor is thiolactomycin or a pharmaceutically acceptable salt or solvate thereof.
9. A kit comprising a sterile container comprising a skin-lightening effective
30 amount of a compound that inhibits FAS activity.
10. The kit of claim 9, further comprising a set of printed instructions directing the use of the compound to lighten skin.

11. A method of making a skin-lightening composition comprising combining a skin lightening effective amount of an FAS inhibitor with a pharmaceutically or cosmetically acceptable carrier.

